

Data Sheet

Customer:

Product: Automotive Grade Metal Film Precision MELF Resistor - CSRA Series

Size: 0102/0204/0207

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VIKING TECH CORPORATION
光頡科技股份有限公司
No.70 Guangfu N. Rd., Hukou
Township, Hsinchu County 303,
Taiwan

TEL:886-3-5972931
FAX:886-3-5972935•886-3-5973494
E-mail:sales@viking.com.tw

VIKING TECH CORPORATION KAOHSIUNG BRANCH
光頡科技股份有限公司高雄分公司
No.248-3, Sin-Sheng Rd., Cian-Jhen Dist., Kaohsiung,
806, Taiwan

TEL:886-7-8217999
FAX:886-7-8228229
E-mail:sales@viking.com.tw

VIKING ELECTRONICS (WUXI) CO., LTD.
光頡電子(無錫)有限公司
No.22 Xixia Road, Machinery & Industry Park,
National Hi-Tech Industrial Development Zone
of Wuxi, Wuxi, Jiangsu Province, China
Zip Code:214028
TEL:86-510-85203339
FAX:86-510-85203667•86-510-85203977
E-mail:china@viking.com.tw

Produced by (QC)	Checked (QC)	Approved by (QC)	Prepared by (Sales)	Accepted by (Customer)
24-Dec-24	24-Dec-24	24-Dec-24		
Irene Weng	Susan Huang	Susan Huang		

Automotive Grade Metal Film Precision MELF Resistor



■ Features

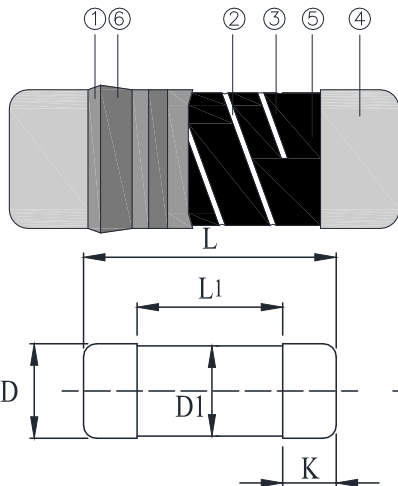
- Thin film technology
- AEC-Q200 Qualified
- Excellent overall stability
- Sn termination on Ni barrier layer
- Tight tolerance down to $\pm 0.1\%$
- Extremely low TCR down to $\pm 5 \text{ ppm}/^\circ\text{C}$
- High power rating up to 1 Watts
- SMD enabled structure
- Lead-free and RoHS compliant

■ Applications

- Automotive
- Industrial
- Telecommunication
- Medical Equipment
- Measurement/Testing Equipment

TECHNICAL SPECIFICATIONS						
DESCRIPTION	CSRA0102		CSRA0204		CSRA0207	
Resistance range	1 Ω -1M Ω ; 0 Ω		0.1 Ω -10M Ω ; 0 Ω		0.1 Ω -10M Ω ; 0 Ω	
Resistance tolerance	$\pm 5\%$; $\pm 1\%$; $\pm 0.5\%$; $\pm 0.25\%$; $\pm 0.1\%$					
Temperature coefficient	$\pm 100 \text{ ppm}/^\circ\text{C}$; $\pm 50 \text{ ppm}/^\circ\text{C}$; $\pm 25 \text{ ppm}/^\circ\text{C}$; $\pm 15 \text{ ppm}/^\circ\text{C}$		$\pm 100 \text{ ppm}/^\circ\text{C}$; $\pm 50 \text{ ppm}/^\circ\text{C}$; $\pm 25 \text{ ppm}/^\circ\text{C}$; $\pm 15 \text{ ppm}/^\circ\text{C}$; $\pm 10 \text{ ppm}/^\circ\text{C}$; $\pm 5 \text{ ppm}/^\circ\text{C}$			
Operation mode	Standard	High power	Standard	High power	Standard	High power
Power rating P ₇₀	1/5W	0.3W	1/4W	2/5W	1/2W	1W
Operating voltage U _{max}	200V	200V	200V	200V	300V	350V
Operating temperature range	-55 $^\circ\text{C}$ ~ 155 $^\circ\text{C}$					
Max. resistance change at P70 for resistance range, $\Delta R/R$ max., after 1000 h	$\leq 0.5\%$		$\leq 0.5\%$		$\leq 0.5\%$	

■ Construction & Dimension



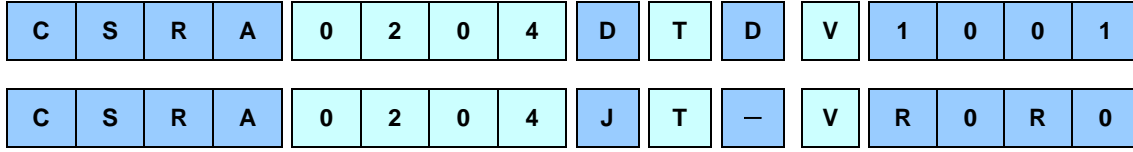
① Insulation Coating	④ Electrode Cap
② Trimming Line	⑤ Resistor Layer
③ Ceramic Rod	⑥ Marking

Type	L (mm)	L ₁ min. (mm)	ΦD (mm)	ΦD_1 (mm)	K (mm)	Weight 1,000EA (g)
CSRA0102	2.20 \pm 0.10	1.1	1.10 \pm 0.10	D +0/-0.15	0.45 \pm 0.05	7.7
CSRA0204	3.50 \pm 0.2	1.7	1.40 \pm 0.15	D +0/-0.2	0.8 \pm 0.1	18.7
CSRA0207	5.90 \pm 0.2	2.9	2.20 \pm 0.20	D +0/-0.2	1.3 \pm 0.1	80.9

Part Numbering

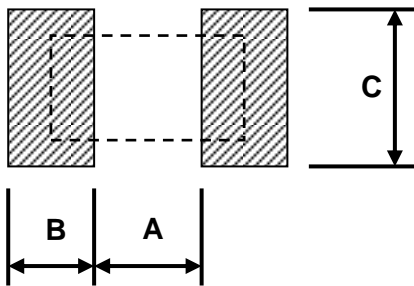
Part Number : CSRA0204DTDV1001

Part Number : CSRA0204JTVR0R0



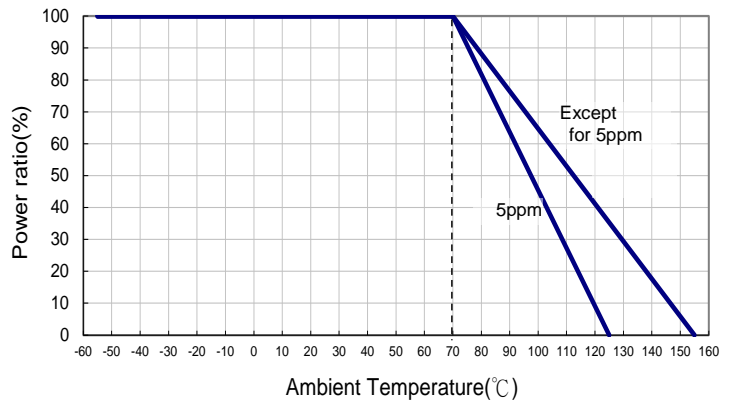
Product Type	Dimensions (LxΦD)	Resistance Tolerance	Packaging Code	TCR (PPM/°C)	Power Rating	Resistance
CSRA	0102: 2.2x1.1 0204: 3.5x1.4 0207: 5.9x2.2	B: ±0.1% C: ±0.25% D: ±0.5% F: ±1% J: ±5% or Jumper	T: 7" Taping Reel S: 7" Taping Reel, Antistatic Tape W: 13" Taping Reel M: 13" Taping Reel, Antistatic Tape	S: ±5 B: ±10 N: ±15 C: ±25 D: ±50 E: ±100 -: Jumper	T: 1W U: 1/2W V: 1/4W G: 2/5W P: 1/5W L: 0.3W	0010: 1Ω 0100: 10Ω 2201: 2200Ω 1001: 1KΩ 1004: 1MΩ R050: 0.05Ω 22R1: 22.1Ω R0R0: 0Ω

Recommend Land Pattern

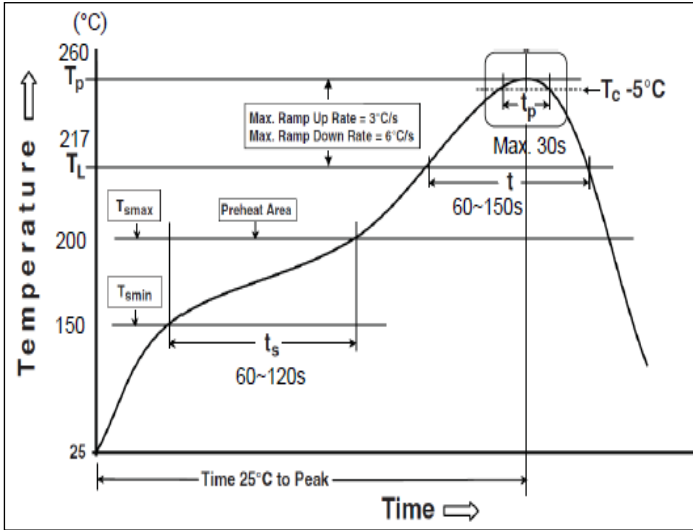


Type	A (mm)	B (mm)	C (mm)
CSRA0102	1.0	0.8	1.5
CSRA0204	1.6	1.2	1.6
CSRA0207	3.0	1.7	2.4

Derating Curve



■ Soldering Condition (Ref. IPC/JEDEC J-STD-020 & J-STD-002)



Reflow Profiles	
Profile Feature	Pb-Free Assembly
Preheat	
Min. Temperature (T _{sm})	150 °C
Max Temperature (T _{sm})	200 °C
Preheating time (t _s) from (T _{sm} to T _{sm})	60-120 seconds
Ramp-up rate (T _L to T _p)	3 °C/second max.
Liquidous temperature (T _L)	217 °C
Time (t _L) maintained above T _L	60-150 seconds
Min. Peak temperature (T _p min)	235°C
Max. Peak temperature (T _p max)	260°C
Time (t _p) within 5 °C of the specified classification temperature (T _c)	30 seconds max.
Ramp-down rate (T _p to T _L)	6 °C/second max.
Time 25 °C to peak temperature	8 minutes max.

■ Standard Electrical Specifications

Item Type	Power Rating at 70 °C	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range					TCR (PPM/°C)			
					±0.1% (E24,E96)	±0.25% (E24,E96)	±0.5% (E24,E96)	±1% (E24,E96)	±5% (E24)				
0102	1/5W	-55 ~ +155°C	200V	400V	100Ω-56KΩ					-	±15		
					100Ω-82KΩ		49.9Ω-200KΩ	49.9Ω-390KΩ			-	±25	
							1Ω-1MΩ					±50	
							1Ω-1MΩ					±100	
0204	1/4W	-55 ~ +125°C	200V	400V	10Ω-332KΩ					-	±5		
					10Ω-332KΩ							-	±10
		-55 ~ +155°C	200V	400V	10Ω-332KΩ							-	±15
					10Ω-1MΩ	10Ω-3.4MΩ	1Ω-3.4MΩ					±25	
					10Ω-1MΩ	1Ω-3.4MΩ	0.2Ω-10MΩ					±50	
							0.1Ω-10MΩ					±100	
0207	1/2W	-55 ~ +125°C	300V	600V	10Ω-332KΩ					-	±5		
					10Ω-332KΩ							-	±10
		-55 ~ +155°C	300V	600V	10Ω-332KΩ							-	±15
					10Ω-1MΩ	10Ω-3.4MΩ	1Ω-3.4MΩ					±25	
					10Ω-1MΩ	1Ω-3.4MΩ	0.2Ω-10MΩ					±50	
							0.1Ω-10MΩ					±100	

High Power Rating Electrical Specifications

Item Type	Power Rating at 70°C	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range					TCR (PPM/°C)	
					±0.1% (E24,E96)	±0.25% (E24,E96)	±0.5% (E24,E96)	±1% (E24,E96)	±5% (E24)		
0102	0.3W	-55 ~ +155°C	200V	400V	100Ω-56KΩ					-	±15
					100Ω-82KΩ	49.9Ω-200KΩ	49.9Ω-390KΩ	-		±25	
					-	1Ω-1MΩ			-		±50
					-	1Ω-1MΩ			-		±100
0204	2/5W	-55 ~ +125°C	200V	400V	10Ω-332KΩ	-				±5	
		-55 ~ +155°C	200V	400V	10Ω-332KΩ					-	±10
					10Ω-332KΩ					-	±15
					10Ω-1MΩ	10Ω-3.4MΩ	1Ω-3.4MΩ		±25		
					10Ω-1MΩ	1Ω-3.4MΩ	0.2Ω-10MΩ		±50		
					-	0.1Ω-10MΩ			±100		
0207	1W	-55 ~ +125°C	350V	700V	10Ω-332KΩ	-				±5	
		-55 ~ +155°C	350V	700V	10Ω-332KΩ					-	±10
					10Ω-332KΩ					-	±15
					10Ω-1MΩ	10Ω-3.4MΩ	1Ω-3.4MΩ		±25		
					10Ω-1MΩ	1Ω-3.4MΩ	0.2Ω-10MΩ		±50		
					-	0.1Ω-10MΩ			±100		

Operating Voltage= $\sqrt{P \cdot R}$ or Max. Operating Voltage listed above, whichever is lower.

Overload Voltage= $2.5 \cdot \sqrt{P \cdot R}$ or Max. Overload Voltage listed above, whichever is lower.

RCWV(Rated Continuous Working Voltage)= $\sqrt{P \cdot R}$ or Max. Operating Voltage whichever is lower.

■ Viking is capable of manufacturing the optional spec based on customer's requirement.

Jumper Specifications

Item Type	Power Rating	Operating Temp. Range	Resistance	Rated Current
CSRA0102	1/5W 0.3W	-55 ~ +155°C	0Ω(<15mΩ)	2A
CSRA0204	1/4W 2/5W	-55 ~ +155°C		3A
CSRA0207	1/2W 1W	-55 ~ +155°C		5A

Environmental Characteristics

Item	Requirement		Test Method
	5% and Below	Jumper	
Temperature Coefficient of Resistance (T.C.R.)	As Spec		JIS-C-5201-1 4.8 IEC-60115-1 4.8 At 25°C/-55°C and 25°C/+125°C, 25°C is the reference temperature 5ppm: At 25°C/-10°C and 25°C/+85°C, 25°C is the reference temperature
Short Time Overload	10Ω-332KΩ: ±(0.1%+0.01Ω) <10Ω & >332KΩ: ±(0.15%+0.01Ω) 0102: ±(0.15%+0.01Ω) 5ppm: ±(0.05%+0.01Ω)	<15mΩ	JIS-C-5201-1 4.13 IEC-60115-1 4.13 RCWV*2.5 or Max. Overload Voltage whichever is lower for 5 seconds
Insulation Resistance	≥10G		JIS-C-5201-1 4.6 IEC-60115-1 4.6 Max. Overload Voltage for 1 minute
Operational Life (Endurance)	1Ω-332KΩ: ±(0.25%+0.01Ω) <1Ω & >332KΩ: ±(0.5%+0.01Ω) 0102: ±(0.5%+0.01Ω)	<15mΩ	MIL-STD-202 Method 108 Condition D Steady State TA=125°C at derated power. Measurement at 24±4 hours after test conclusion. 5ppm: 70±2°C, RCWV for 1000 hrs with 1.5 hrs "ON" and 0.5 hr "OFF"
Biased Humidity	≤332KΩ: ±(0.25%+0.01Ω) >332KΩ: ±(1%+0.01Ω) 0102: ±(1%+0.01Ω)	<15mΩ	MIL-STD-202 Method 103 1344 hrs 85°C/85%RH 10% of operating power. (≤100 V)
High Temperature Exposure	≤332KΩ: ±(0.25%+0.01Ω) >332KΩ: ±(0.5%+0.01Ω) 0102: ±(1%+0.01Ω)	<15mΩ	MIL-STD-202 Method 108 at 125°C/+155°C for 1000 hrs
Board Flex	10Ω-332KΩ: ±(0.1%+0.01Ω) <10Ω & >332KΩ: ±(0.2%+0.01Ω) 0102: ±(0.5%+0.01Ω)	<15mΩ	AEC-Q200-005 Bending once for 60 seconds with 2mm
Solderability	95% min. coverage		JIS-C-5201-1 4.17 IEC-60115-1 4.17 J-STD-002 245±5°C for 3 seconds
Resistance to Soldering Heat	10Ω-332KΩ: ±(0.1%+0.01Ω) <10Ω & >332KΩ: ±(0.25%+0.01Ω) 0102: ±(0.25%+0.01Ω) 5ppm: ±(0.05%+0.01Ω)	<15mΩ	MIL-STD-202 Method 210 260±5°C for 10 seconds
Voltage Proof	No breakdown or flashover		JIS-C-5201-1 4.7 IEC-60115-1 4.7 1.42 times Max. Operating Voltage for 1 minute
Leaching	Individual leaching area ≤5% Total leaching area ≤10%		JIS-C-5201-1 4.18 IEC-60068-2-58 8.2.1 260±5°C for 30 seconds
Temperature Cycling	≤332KΩ: ±(0.15%+0.01Ω) >332KΩ: ±(0.25%+0.01Ω) 0102: ±(1%+0.01Ω)	<15mΩ	JESD22 Method JA-104 -55°C to +125°C, 1000 cycles
Mechanical Shock	±(0.25%+0.01Ω)	<15mΩ	MIL-STD-202 Method 213 Wave Form: Tolerance for half sine shock pulse. Peak value is 100g's. Normal duration (D) is 6.
Vibration	±(0.5%+0.01Ω)	<15mΩ	MIL-STD-202 Method 204 5 g's for 20 min., 12 cycles each of 3 orientations, 10-2000 Hz
ESD	±(0.5%+0.01Ω)	<15mΩ	AEC-Q200-002 Human body, 0102/0204:2KV; 0207:4KV
Resistance to Solvents	No visible damage on appearance and marking.		MIL-STD-202 Method 215 Add Aqueous wash chemical - OKEM Clean or equivalent. Do not use banned solvents.

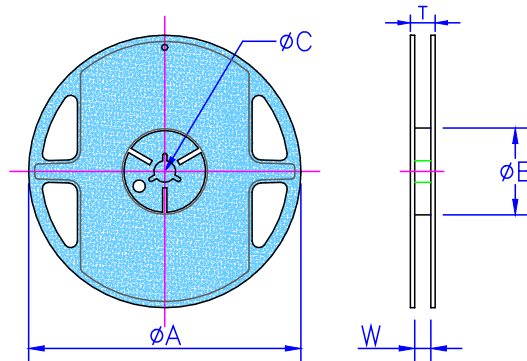
Item	Requirement		Test Method
	5% and Below	Jumper	
Terminal Strength	No broken		AEC-Q200-006 Force of 1.8kg for 60 seconds.
Flammability	No ignition of the tissue paper or scorching or the pinewood board		UL-94 V-0 or V-1 are acceptable. Electrical test not required.

RCWV(Rated Continuous Working Voltage)= $\sqrt{P \cdot R}$ or Max. Operating Voltage whichever is lower.

■Storage Temperature: 15~28°C; Humidity < 80%RH

■Shelf Life: 2 years from production date.

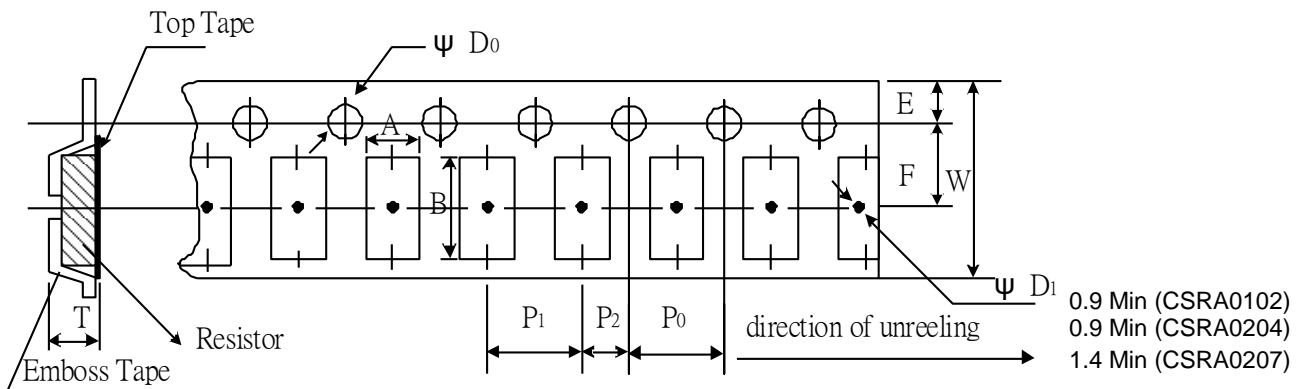
■Packaging



Packaging Quantity & Reel Specifications

Type	Reel Diameter	ΦA (mm)	ΦB (mm)	ΦC (mm)	W (mm)	T (mm)	Emboss Plastic Tape (EA)
CSRA0102	7 inch	178.5±1.5	60.0+1.0	13.0±0.2	9.0±0.5	12.5±0.5	3,000
	13 inch	330±1.0	100±0.5	13.0±0.2	9.5±0.5	13.5±0.5	10,000
CSRA0204	7 inch	178.5±1.5	60.0+1.0	13.0±0.2	9.0±0.5	12.5±0.5	3,000
	13 inch	330±1.0	100±0.5	13.0±0.2	9.5±0.5	13.5±0.5	10,000
CSRA0207	7 inch	178.5±1.5	60.0+1.0	13.0±0.5	13.0±0.5	15.5±0.5	2,000
	13 inch	330±1.0	99±0.5	13.5±0.5	13.4±1	17.8±1	6,000

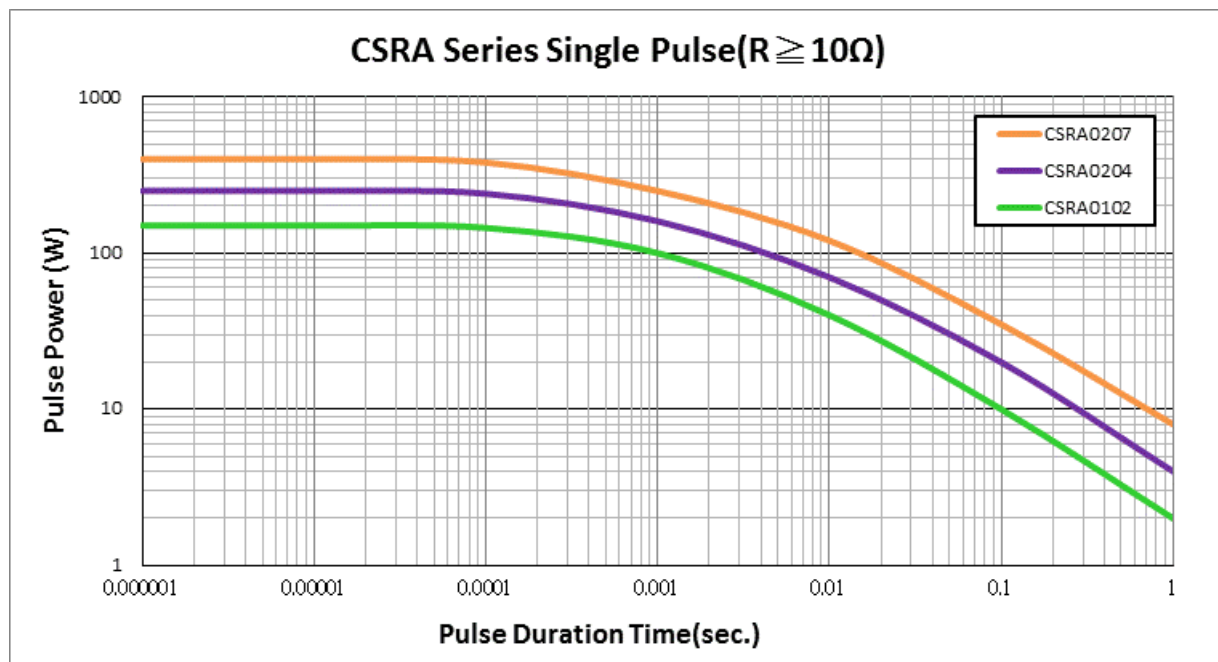
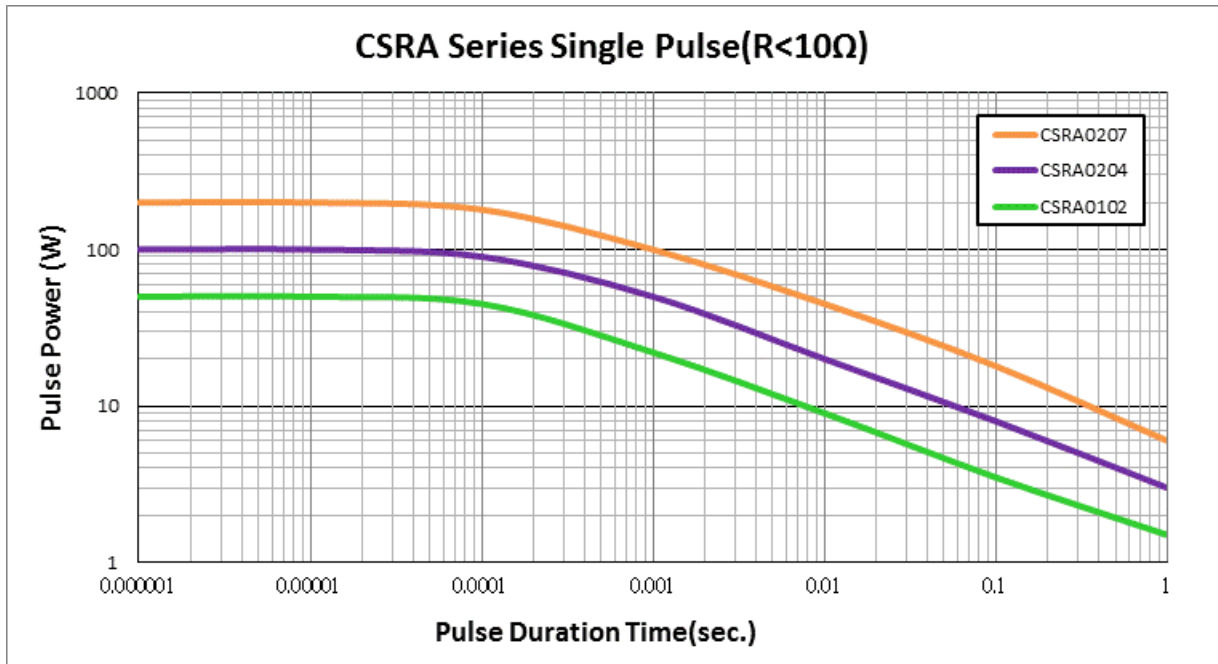
Emboss Plastic Tape Specifications



Type	A (mm)	B (mm)	W (mm)	E (mm)	F (mm)	P ₀ (mm)	P ₁ (mm)	P ₂ (mm)	ΦD ₀ (mm)	T (mm)
CSRA0102	1.30±0.20	2.40±0.20	8.0±0.10	1.75±0.10	3.50±0.05	4.00±0.10	4.00±0.10	2.00±0.05	1.50+0.10	1.50±0.10
CSRA0204	1.55±0.20	3.65±0.20	8.0±0.10	1.75±0.10	3.50±0.05	4.00±0.10	4.00±0.10	2.00±0.05	1.50+0.10	1.80±0.10
CSRA0207	2.40±0.10	6.15±0.10	12.0±0.10	1.75±0.10	5.50±0.05	4.00±0.10	4.00±0.10	2.00±0.05	1.50+0.10	2.70±0.10

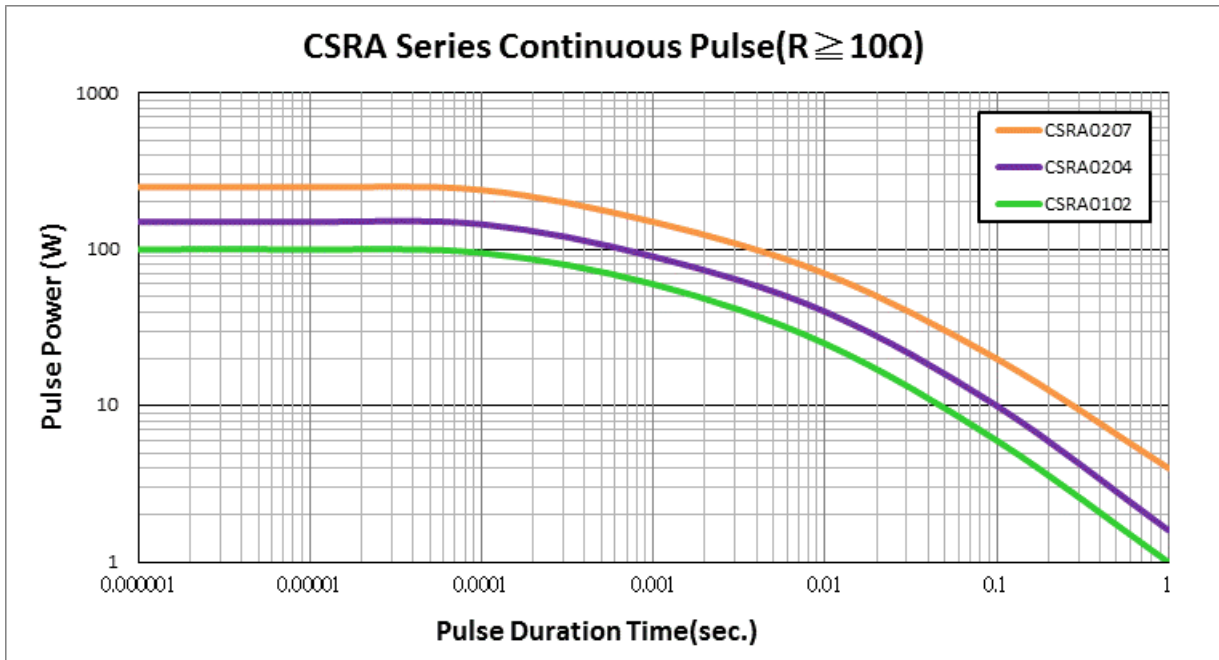
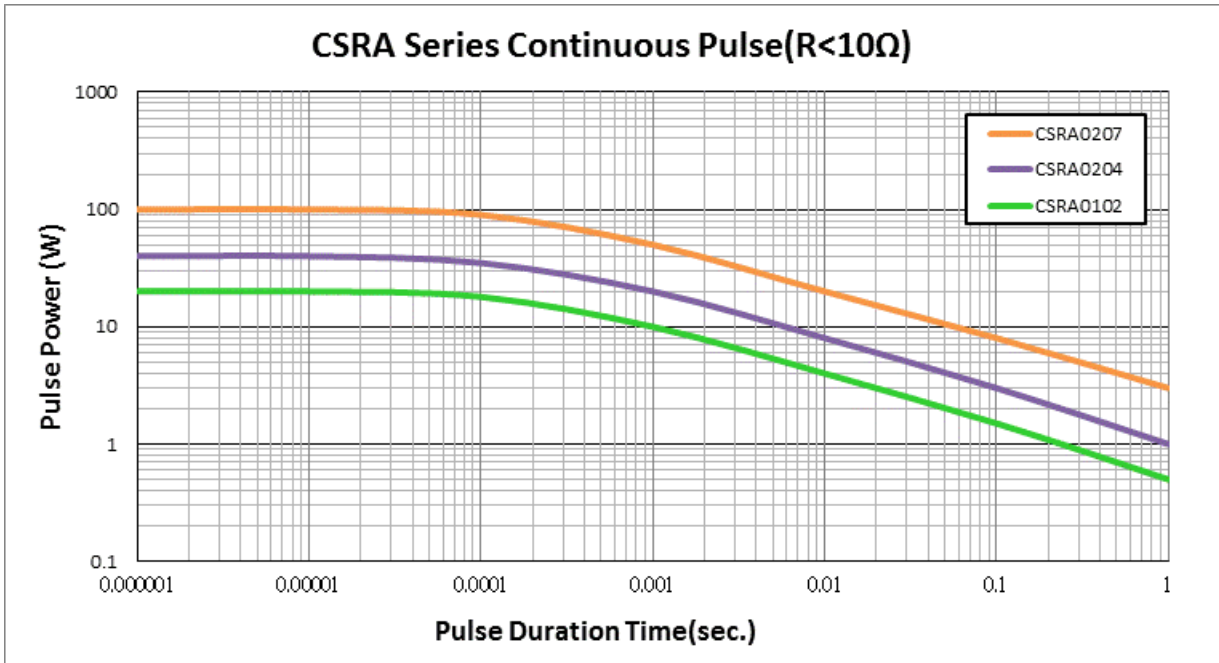
■ Pulse withstanding capacity

The single impulse graph is the result of the impulse of rectangular shape applied. The limit of acceptance was a shift in resistance of less than 1% from the initial value. The power applied was subject to the restrictions of the maximum permissible impulse voltage graph shown.



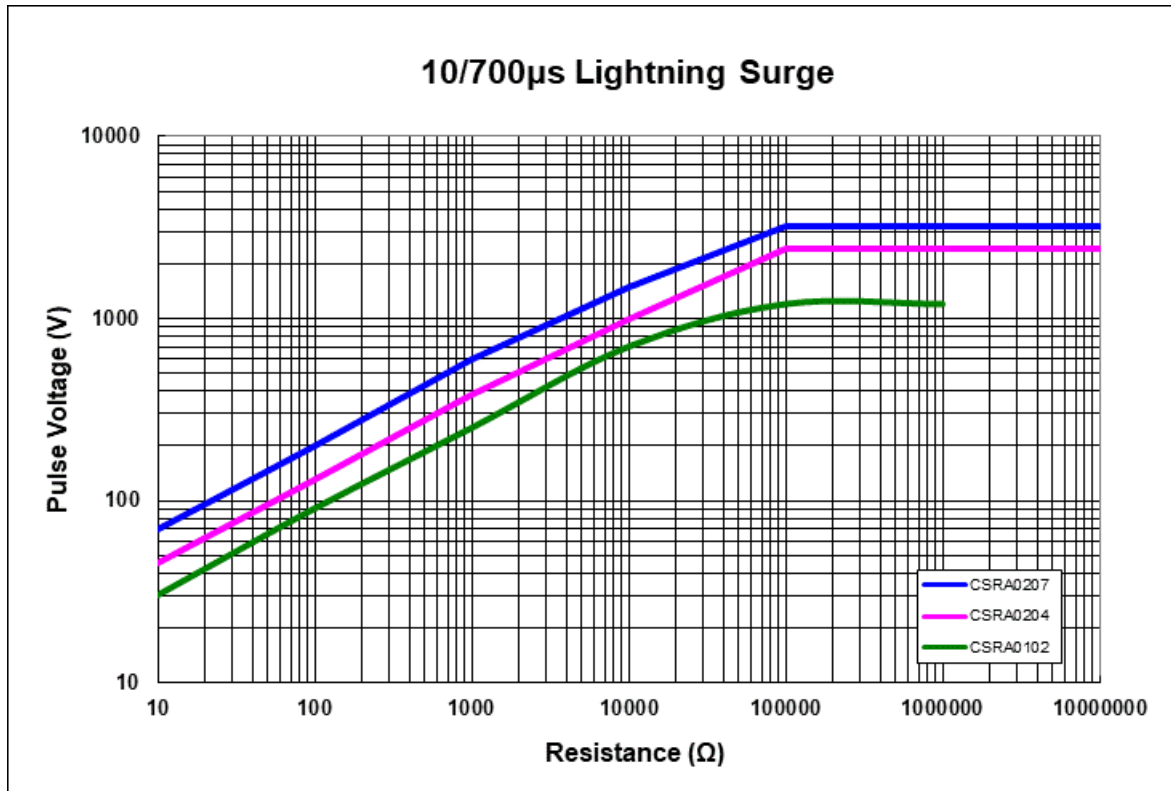
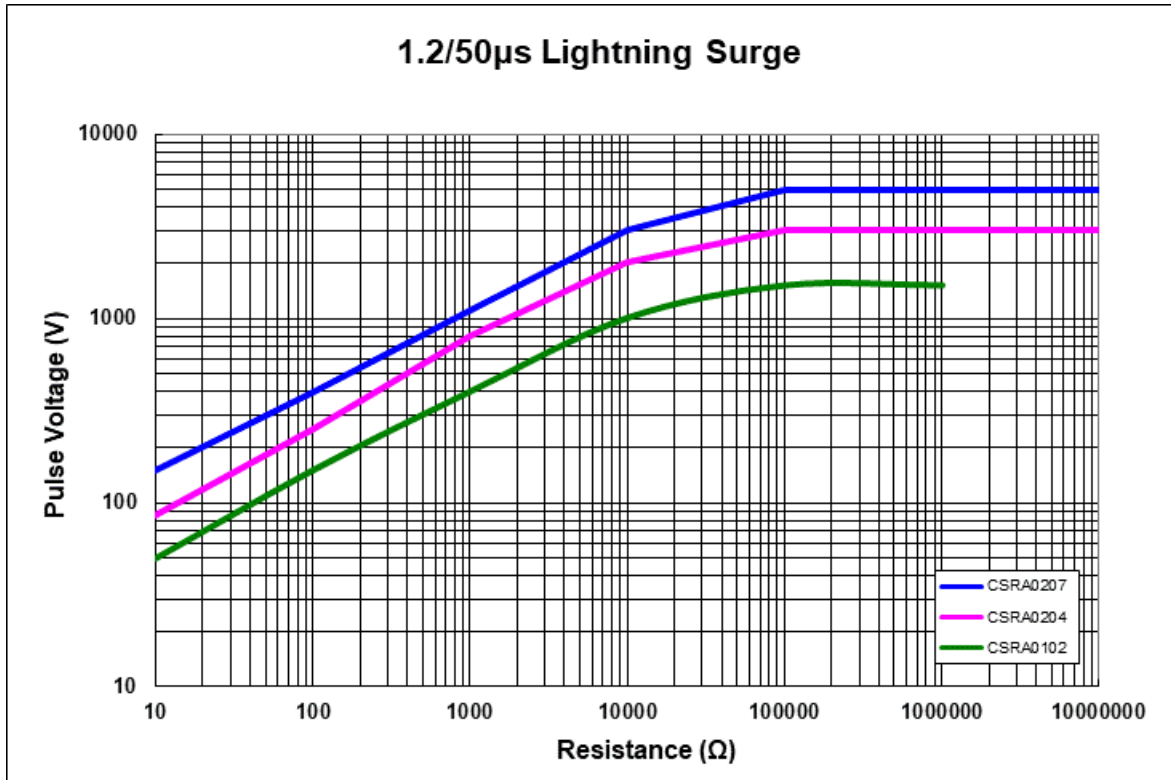
Continuous Pulse

The continuous load graph was obtained by applying repetitive rectangular pulses where the pulse period was adjusted so that the average power dissipated in the resistor was equal to its rated power at 70°C. Again the limit of acceptance was a shift in resistance of less than 1% from the initial value.



■ Lightning Surge

Resistors are tested in accordance with IEC 60115-1 using both 1.2/50 μ s and 10/700 μ s pulse shapes. The limit of acceptance is a shift in resistance of less than 0.5% from the initial value.

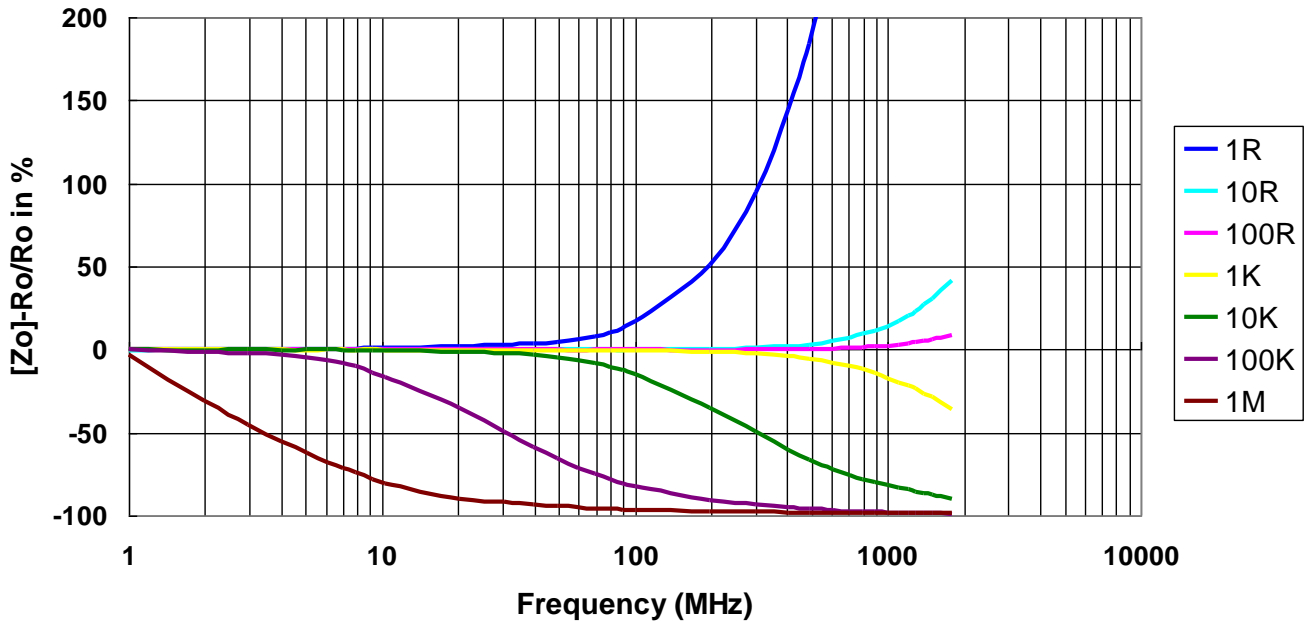


Frequency behavior

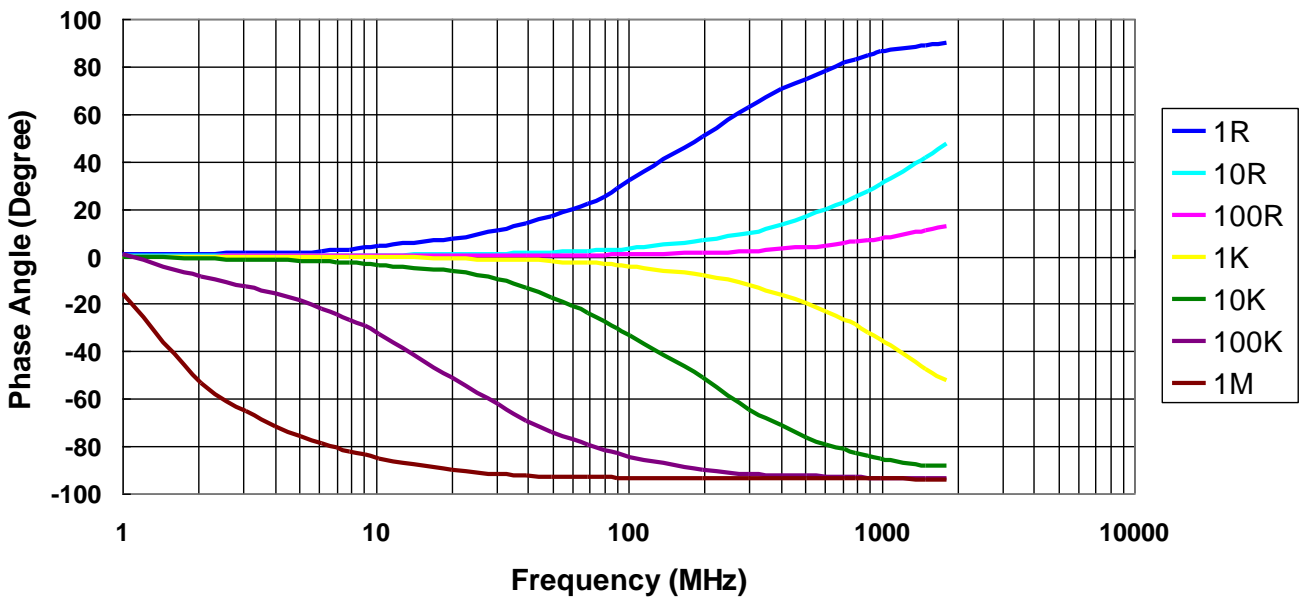
Resistors are designed to function according to ohmic laws. This is basically true of resistors for frequencies up to 100kHz. At higher frequencies, there is an additional contribution to the impedance by an ideal resistor switched in series with a coil and both switched parallel to a capacitor. The values of the capacitance and inductance are mainly determined by the dimensions of the terminations and the conductive path length.

The environment surrounding components has a large influence on the behavior of the component on the printed-circuit board.

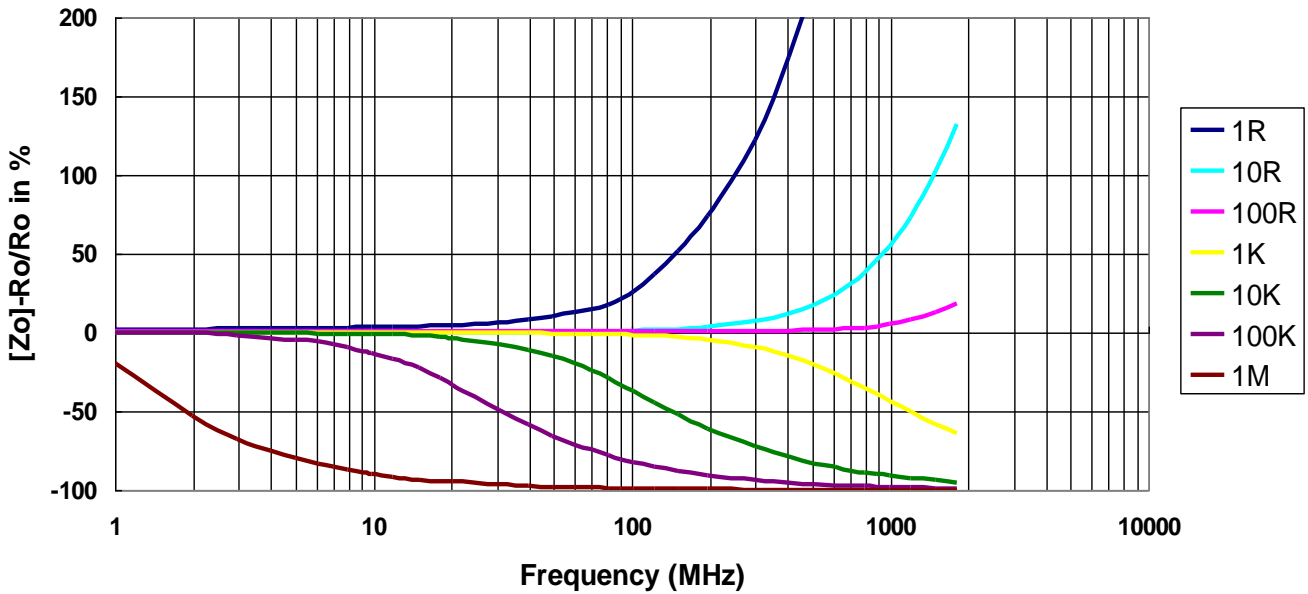
**Frequency vs. Impedance
CSRA Series (CSRA0204)**



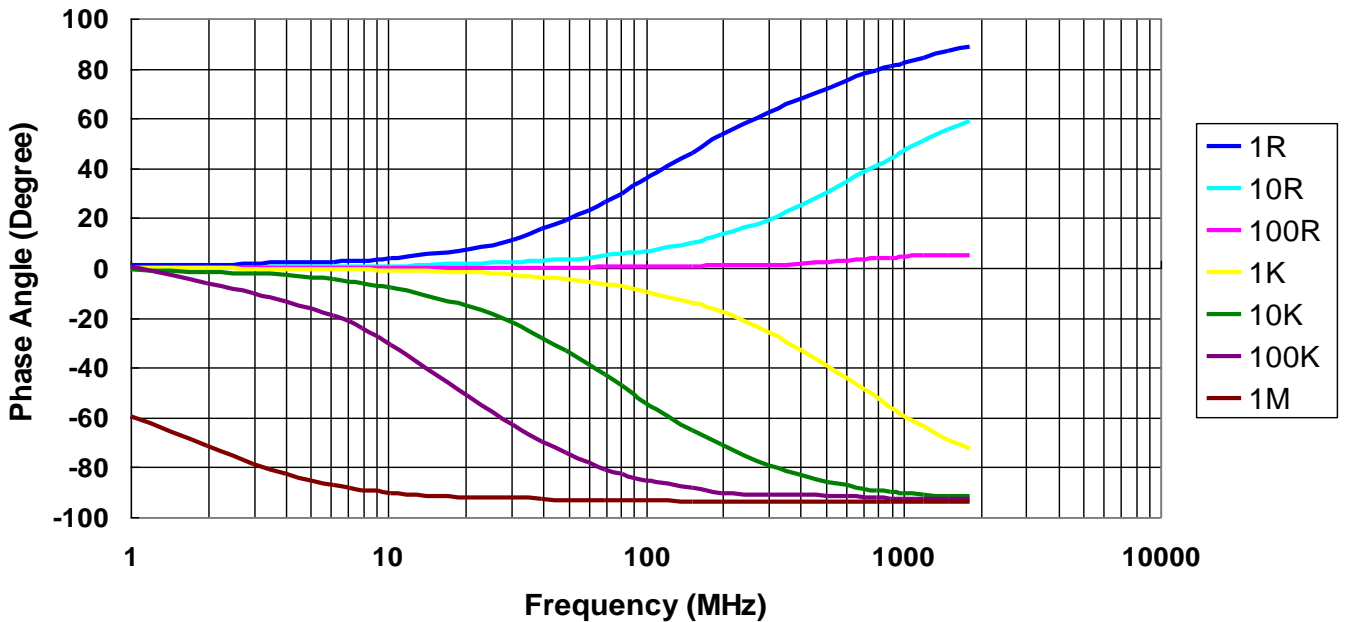
**Frequency vs. Phase Angle
CSRA Series (CSRA0204)**



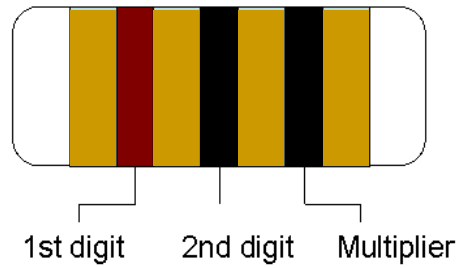
Frequency vs. Impedance CSRA Series (CSRA0207)



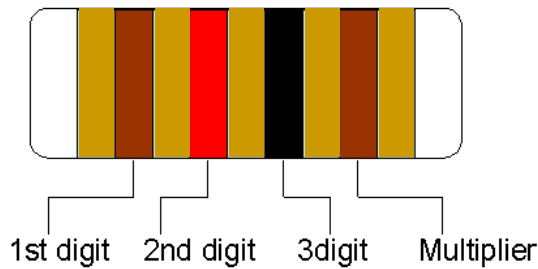
Frequency vs. Phase Angle CSRA Series (CSRA0207)



■ Marking & Resistance Tolerance



±5%	E-24	1.0	1.1	1.2	1.3	1.5	1.6	1.8	2.0	2.2	2.4	2.7	3.0	3.3	3.6	3.9	4.3	4.7	5.1	5.6	6.2	6.8	7.5	8.2	9.1
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±1%	E-96	1.00	1.02	1.05	1.07	1.10	1.13	1.15	1.18	1.21	1.24	1.27	1.30	1.33	1.37	1.40	1.43	1.47	1.50	1.54	1.58	1.62	1.65	1.69	1.74
		1.78	1.82	1.87	1.91	1.96	2.00	2.05	2.10	2.15	2.21	2.26	2.32	2.37	2.43	2.49	2.55	2.61	2.67	2.74	2.80	2.87	2.94	3.01	3.09
		3.16	3.24	3.32	3.40	3.48	3.57	3.65	3.74	3.83	3.92	4.02	4.12	4.22	4.32	4.42	4.53	4.64	4.75	4.87	4.99	5.11	5.23	5.36	5.49
		5.62	5.76	5.90	6.04	6.19	6.34	6.49	6.65	6.81	6.98	7.15	7.32	7.50	7.68	7.87	8.06	8.25	8.45	8.66	8.87	9.09	9.31	9.53	9.76
±0.5%	E-192	10.0	10.1	10.2	10.4	10.5	10.6	10.7	10.9	11.0	11.1	11.3	11.4	11.5	11.7	11.8	12.0	12.1	12.3	12.4	12.6	12.7	12.9	13.0	13.2
		13.3	13.5	13.7	13.8	14.0	14.2	14.3	14.5	14.7	14.9	15.0	15.2	15.4	15.6	15.8	16.0	16.2	16.4	16.5	16.7	16.9	17.2	17.4	17.6
		17.8	18.0	18.2	18.4	18.7	18.9	19.1	19.3	19.6	19.8	20.0	20.3	20.5	20.8	21.0	21.3	21.5	21.8	22.1	22.3	22.6	22.9	23.2	23.4
		23.7	24.0	24.3	24.6	24.9	25.2	25.5	25.8	26.1	26.4	26.7	27.1	27.4	27.7	28.0	28.4	28.7	29.1	29.4	29.8	30.1	30.5	30.9	31.2
		31.6	32.0	32.4	32.8	33.2	33.6	34.0	34.4	34.8	35.2	35.7	36.1	36.5	37.0	37.4	37.9	38.3	38.8	39.2	39.7	40.2	40.7	41.2	41.7
		42.2	42.7	43.2	43.7	44.2	44.8	45.3	45.9	46.4	47.0	47.5	48.1	48.7	49.3	49.9	50.5	51.1	51.7	52.3	53.0	53.6	54.2	54.9	55.6
		56.2	56.9	57.6	58.3	59.0	59.7	60.4	61.2	61.9	62.6	63.4	64.2	64.9	65.7	66.5	67.3	68.1	69.0	69.8	70.6	71.5	72.3	73.2	74.1
		75.0	75.9	76.8	77.7	78.7	79.6	80.6	81.6	82.5	83.5	84.5	85.6	86.6	87.6	88.7	89.8	90.9	92.0	93.1	94.2	95.3	96.5	97.6	98.8

Color	Digit	Multiplier
Silver	-	10 ⁻²
Gold	-	10 ⁻¹
Black	0	10 ⁰
Brown	1	10 ¹
Red	2	10 ²
Orange	3	10 ³
Yellow	4	10 ⁴
Green	5	10 ⁵
Blue	6	10 ⁶
Violet	7	10 ⁷
Grey	8	10 ⁸
White	9	10 ⁹

※ Resistance more than two significant figures(<1R) or more than three significant figures(>1R) will not provide color code.

REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version A	Sep 24, 2020	-	- New product release
Version A1	Mar 10, 2021	-	- Modify Soldering Condition (IPC/JEDEC J-STD-020)
Version A2	Sep 3, 2021	-	- Increase Pulse Curve
Version A3	Sep 29, 2021	-	- Add in Shelf Life: 2 years from production date
Version A4	Dec 21, 2021	-	- Expand the resistance range to 10M - Expansion of the resistance range of TCR - Newly added antistatic tape packaging for packaging methods
Version A5	Feb 15, 2022	-	- Derating Curve changes the temperature range
Version A6	Apr 19, 2022	-	- Add Lightning Surge curve and Frequency behavior
Version A7	Jun 15, 2022	-	- Modify Soldering Condition
Version A8	Jun 06, 2023	-	- Environmental Characteristics updated
Version A9	Sep 05, 2023	-	- Features added Thin film technology
Version B	Jul 08, 2024	-	- Modify the descriptions in the Features
Version B1	Dec 24, 2024	-	- Environmental Characteristics updated